

OK Flux 10.69

Agglomerated basic flux specially designed as a backing flux for one-sided Submerged Arc Welding. Perfect root formation with smooth route surface. Good capability to support the molten pool even at high heat inputs. Mainly for shipbuilding industries. A copper bar with groove is normally used to support the flux.

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| Классификации | EN ISO 14174 : S A CS 4 |
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| Тип шлака | Calcium-silicate |
| Перенос легирующего элемента | No alloying |
| Плотность | nom 1.3 kg/dm ³ |
| Показатель щелочности | nom 1.8 |
| Размер гранулы | 0.1-1.25 (14x150 mesh) |

| Хим. состав | | | | |
|-------------------------------------|------------------|---------|----|------------------------------------|
| Al ₂ O ₃ +MnO | CaF ₂ | CaO+MgO | Fe | SiO ₂ +TiO ₂ |
| 5 | 5 | 40 | 10 | 35 |